

Traditional Series

Rosebud achieves the highest degree of quality construction and craftsmanship in our most popular cabinet line, the Traditional Series. This series provides fashion, function and design flexibility keeping your budget in mind.

Face Frames

Rosebud's Traditional Series cabinet frames are 3/4" x 1-1/2" kiln dried solid wood construction. The frame stiles and rails are pocket drilled utilizing a screw dowel system and secured with self-boring steel screws and adhesive. Cabinet frames are dadoed to receive cabinet sides, top and bottom. The frame stiles are dadoed leaving a 1/4" scribe reveal.

Cabinet Sides

Cabinet sides are constructed with 3/8" industrial grade engineered wood. The interior is covered with a light birch printed thermoset melamine. The exterior is covered with vertical grained thermoset melamine with the color being compatible to the cabinet front.

Exposed ends can be upgraded to plywood and are made of 5-ply industrial strength plywood with a wood veneer exterior which is stained, sealed and top coated. Interior is covered with

a light birch printed thermoset melamine. Cabinet sides are dadoed to receive tops, bottoms and backs.

Tops and Bottoms

Cabinet tops and bottoms are 3/8" industrial grade engineered wood. Wall cabinets are covered with a light birch printed thermoset melamine on both sides of the top and bottom. Base cabinets are covered with a light birch printed thermoset melamine on the cabinet floor surface and have two full depth 3" wide lateral supports on the top. The cabinet top and bottom is dadoed into the cabinet back and sides.

Backs

Cabinet backs are made of 3/8" industrial grade engineered wood covered on the interior with a light birch printed thermoset melamine. The back fits into the cabinet side dadoes. All joints are secured with pin nails and adhesive. The hanging rails, top and bottom are concealed behind the cabinet back and sides.

Shelves

Cabinet shelves are constructed of 3/4" industrial grade engineered wood with light birch printed thermoset melamine applied to both sides and PVC edge banding applied to one long edge.

Toe Kicks and Toe Board

Cabinet toe kicks are 3" deep x 4 1/2" tall. The toe kick substrate is made of 3/4" engineered wood. Toe board is recommended to complete installation and is 3/16" color matched thermoset melamine material or wood.

Drawers and Roll Trays

Rosebud's drawers and roll trays are four-sided dovetail joint construction made of 5/8" hardwood plywood. Bottoms are 1/4" hardwood plywood compatible with drawer sides and are fully captive within drawer sides and ends.

Drawer Slides

The drawer slides are side/bottom combination mount epoxy coated with a captive roller feature. They are rated for 100-pound loads.

Finish

Rosebud utilizes a four-step finish process in which the desired stain color is applied and wiped to bring out the natural beauty and texture of the wood specie. A power assisted conveyor drying system is used to assure proper curing and drying. A sanding sealer is then applied and hand buffed. The finish coat is conversion varnish creating an extremely durable surface.

CABINET SHELVES are 3/4" engineered wood with light birch printed melamine, full depth adjustable

CABINET TOP is 3/8" engineered wood with light birch printed melamine

CABINET BACK is 3/8" engineered wood with light birch printed melamine

CABINET SIDE is 3/8" engineered wood with melamine interior and exterior

CABINET FLOOR is 3/8" engineered wood with light birch printed melamine

FACE FRAME is 3/4" x 1 1/2" solid hardwood dadoed to accept side panels, top & bottom

DRAWER BOX is four-sided 5/8" hardwood plywood with dovetail joint construction

DRAWER SLIDES are side/bottom combination mount epoxy coated with captive roller feature and have a 100 lb load rating

TOE KICK is 4 1/2"H x 3"D

DRAWER BOTTOM is 1/4" hardwood plywood fully captive within drawer sides and ends

LATERAL BRACING is 3/8" material dadoed into side, front and back

CABINET BACK is 3/8" engineered wood with melamine, dadoed into sides

CABINET SIDE is 3/8" engineered wood with melamine interior and exterior

CABINET SHELF is 3/4" engineered wood with melamine, full depth adjustable

FACE FRAME is 3/4" x 1 1/2" solid hardwood dadoed to accept side panels, top & bottom

CABINET FLOOR is 3/8" engineered wood with light birch printed melamine



DISCLAIMER: Rosebud reserves the right to improve the product with changes of material or design without obligating itself to incorporate such changes in prior manufactured products. Rosebud's specifications are designed to comply with or exceed the standards set by KCMA and ANSI A161.1 for performance and construction. Testing results are available at Rosebud Manufacturing and can be examined upon request.

